

GORSKI G2000SS HELMET

WELDING SHIELD ASSEMBLY (PN 400102) INSTALLATION INSTRUCTIONS

This procedure is to be performed only by personnel who have received appropriate training. If you do not completely understand all of the procedure, contact Aqua Lung / Gorski to speak directly with a Technical Advisor before proceeding any further.

KIT CONTENTS

AQA Part No.	Gorski Part No.	Item Description	Qty per Kit
400087	1SS-0085	Body, Welding Shell (Shield)	1
400088	1SS-0086	Lens, Welding	1
400089	1SS-0087	Bracket, Lens Holding	2
400090	1SS-0088	Gasket, Welding Lens	1
400035	1SS-0043	Screw, Hex, Manifold	2
400092	1SS-0090	Hinge Block, Welding Lens	2
400093	1SS-0091	Screw, Hinge Block Mounting	2
400094	1SS-0092	Screw, Hinge	2
400095	1SS-0093	Shield, Welding Spring	1
400015	1SS-0021	Screw, Retainer Port	1

Step-by-Step Assembly Instructions




Step 1: Use a Phillips # 3 screwdriver to remove three retainer port screws from top of helmet retainer port.



Step 2: Install shield welding spring.



Step 3: Line up welding lens.

 **Note:** Hinge blocks and hinge screws pre-mounted to shield.



Step 4: Secure and tighten left and right hinge block mounting screws to 45 in.lbs (5 Nm).



Step 5: Secure and tighten left and right hinge screws to 45 in.lbs (5 Nm).



Step 6: Confirm welding shield opens and closes correctly.