

GORSKI G2000SS HELMET

DOUBLE EXHAUST KIT (PN 400111) INSTALLATION INSTRUCTIONS

This procedure is to be performed only by personnel who have received appropriate training. If you do not completely understand all of the procedure, contact Aqua Lung / Gorski to speak directly with a Technical Advisor before proceeding any further.

KIT CONTENTS

AQA Part No.	Gorski Part No.	Item Description	Qty per Kit
400097	1SS-0095	Bushing, Dual Exhaust	1
400098	1SS-0096	Seat, Dual Exhaust	1
400099	1SS-0097	Ring, Spacer	5
400015	1SS-0021	Screw, Retainer Port	5
400047	1SS-0055	Valve, Flapper Exhaust	1

Step-by-Step Assembly Instructions



Step 1: Unscrew knob nut with a 3/8" flat blade screwdriver.



Step 2: Remove free flow knob, knob spring and knob nut.



Step 3: Unscrew exhaust valve cover screws using a Phillips #3 screwdriver.



Step 4: Remove valve exhaust cover.



Step 5: Parts breakdown for double exhaust conversion.



Step 6: Place dual exhaust bushing over free flow valve stem.



Step 7: Dual exhaust bushing installed onto free flow valve stem.



Step 8: Place dual exhaust seat over the dual exhaust bushing.



Step 9: Place flapper exhaust valve onto the dual exhaust seat. **DO NOT LUBRICATE.**



Step 10: Place all spacer rings onto the dual exhaust seat.



Step 11: Spacer rings in place.



Step 12: Place exhaust valve cover on top of spacer rings.



Step 13: Insert exhaust valve cover screws and tighten by hand.



Step 14: Tighten screws using a Phillips #3 screwdriver to 45 in.lbs (5 Nm).



Step 15: Replace free flow knob, knob spring and knob nut.



Step 16: Tighten knob nut until snug using a 3/8" flat blade screwdriver.



Step 17: Double exhaust installed.