

G2000SS DIVING HELMET
DOUBLE EXHAUST VALVE KIT, P/N 400111
INSTALLATION INSTRUCTIONS

This procedure is to be performed only by personnel who have received appropriate training. If you do not completely understand all of the procedure, contact Aqua Lung/Gorski to speak directly with a Technical Advisor before proceeding any further.

Kit Contents:

AQA Part No.	Gorski Part No.	Item Description	Qty per Kit
400097	1SS-0095	Bushing, Dual Exhaust	1
400098	1SS-0096	Seat, Dual Exhaust	1
400099	1SS-0097	Ring, Spacer	5
400101	1SS-0098	Screw	5
400047	1SS-055	Valve, Flapper Exhaust	1

Step-by-Step Assembly Instructions:



Step 1: Unscrew Free Flow Knob



Step 2: Remove Knob, Spring and Nut



Step 3: Unscrew Valve Exhaust Cover screws



Step 4: Remove Valve Exhaust Cover



Step 5: Parts Breakdown for Double Exhaust conversion



Step 6: Place Exhaust Bushing over Valve Stem and Bonnet



Step 7: Exhaust Bushing installed



Step 8: Place Exhaust Seat over Bushing



Step 9: Place Flapper Valve onto the Seat. **Do NOT lubricate**



Step 10: Place all Spacer Rings onto the Seat



Step 11: Spacer Rings in place



Step 12: Place Valve Exhaust Cover on top of Spacer Rings



Step 13: Insert all Screws and run in by hand



Step 14: Tighten Screws using a Phillips screwdriver until snug



Step 15: Replace Knob, Spring and Nut

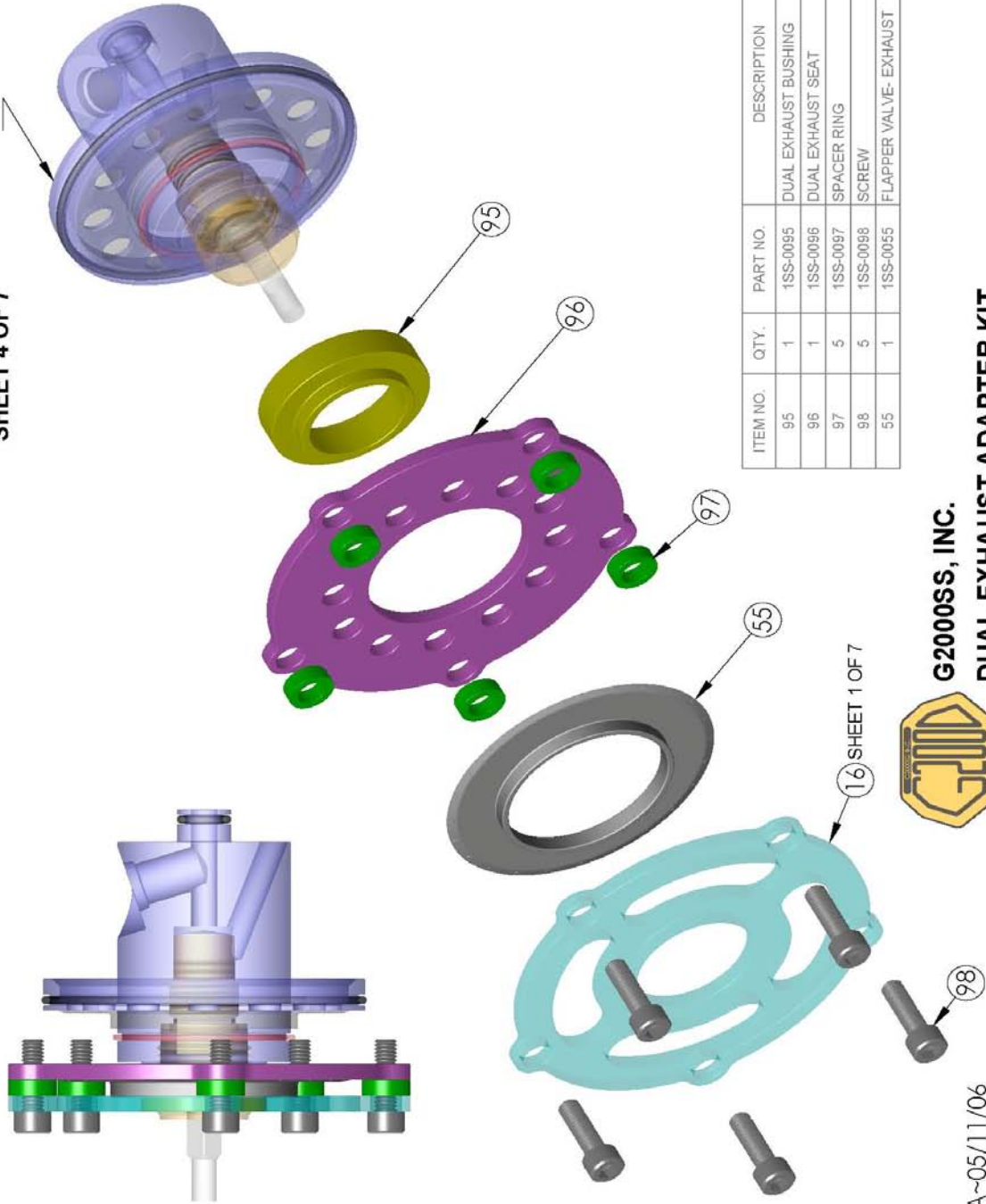


Step 16: Tighten Nut until snug



Step 17: Double Exhaust installed

FREE FLOW EXHAUST ASM
SHEET 4 OF 7



ITEM NO.	QTY.	PART NO.	DESCRIPTION
95	1	1SS-0095	DUAL EXHAUST BUSHING
96	1	1SS-0096	DUAL EXHAUST SEAT
97	5	1SS-0097	SPACER RING
98	5	1SS-0098	SCREW
55	1	1SS-0055	FLAPPER VALVE- EXHAUST



G2000SS, INC.
DUAL EXHAUST ADAPTER KIT

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